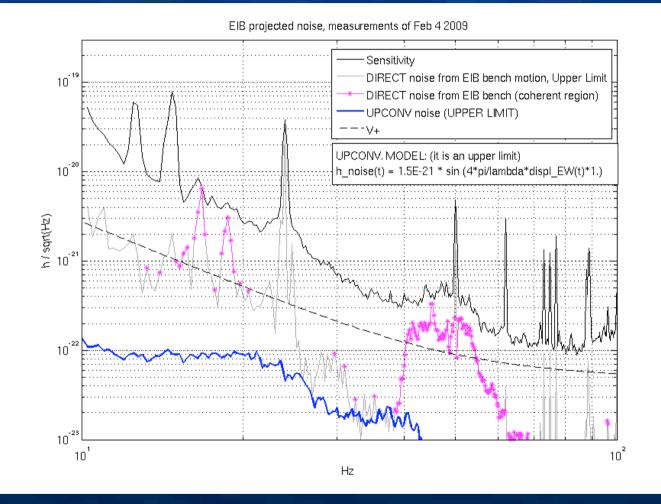
EIB

Stabilization:

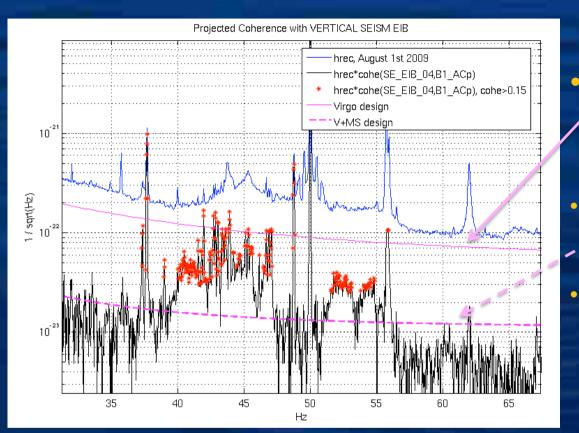
Actual situation Possibilities Implications

Frans Mul, Joost Rosier, Jo v. d. Brand, Eric Hennes, David Rabeling, Th. S. B.

Projection of coherence



Projection of coherence - vertical



 Oscillation of EIB important noise
 for Virgo Sensitivity between 18 and 60 Hz

V+MS has ~10 X better
sensitivity

each noise source 10 X less than projected sensitivity

 need factor ~100 better damping between 18 and 60 Hz need factor ~100 better damping between 18 and 60 Hz

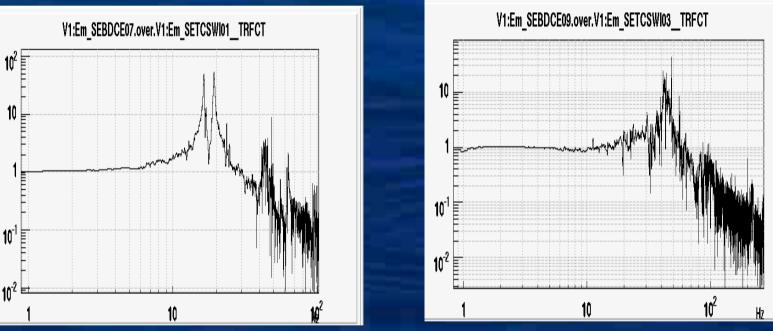
EIB: TF between bench top and ground

Vertical

(vibration mode of legs top plate)

Ruggi, eLog 20687

Horizontal, EW (pendulum modes of bench on legs)



• amplification of seismic noise by EIB is one of the problems;

• but for V+MS better damping than ground is needed.

Facts (so far)

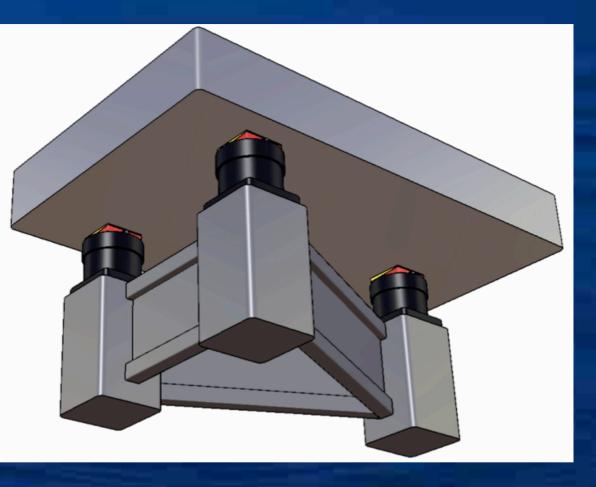
- need factor 100 between 18 and 60 Hz;
- actual legs and EIB enhance horizontal movements at ~ 18 Hz (factor ~ 60)
- actual legs and EIB *enhance* vertical movements at ~ 40...65 Hz (factor ~ 20)

possible solutions (so far)

- supply legs or support with more rigidity;
- better vibration cancellation (between support and table top)
 - either active
 - or passive.

more rigid legs

Hz
179
195
198
228
304
318
326
335
352
355



- better legs (the actual ones are not "monolithic")
- use plates between legs;
- pro: installation underneath EIB simple;
- con: not the most rigid version.

Compliance 3.93*10⁻⁶ mm/N

more rigid support

mode	Hz
1	624
2	736
3	963
4	1099
5	1523
6	1678
7	1800
8	1863
9	2022
10	2063



- use granite blocks to raise floor;
- pro: simple, solid solution;
- con: installation less easy.

Compliance 1.17*10⁻⁷ mm/N

Comparison of support options

				mode 1	Hz 624
	mode	Hz		2	736
100	1	179	Osmanlisses	3	963
	2	195	Compliance	4	1099
	3	198	3.93*10 ^{- 6} mm/N	5	1523
	4	228		6	1678
	5	304		7	1800
	6	318		8	1863
	7	326		9	2022
	8	335	Compliance 1.17*10 ^{- 7} mm/N	10	2063
	9	352	1.17*10 ^{- 7} mm/N		

active vibration cancellation

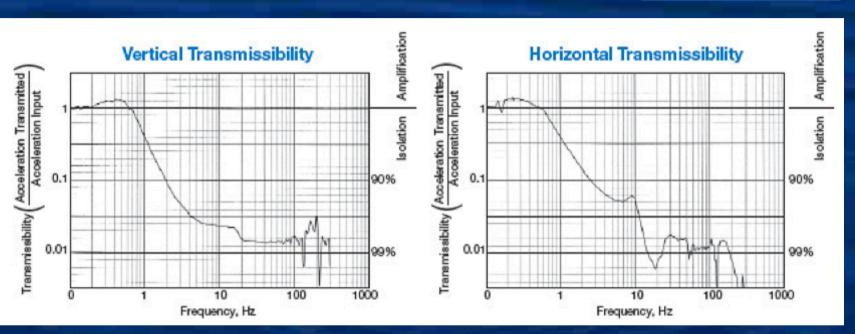
TMC STACIS® Active Piezoelectric Vibration Cancellation System



- need solid support to counteract corrective movements;
- commercial system, matured and proven.







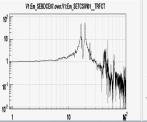
TMC STACIS

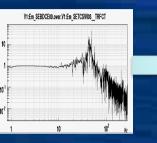
- damping > 50 at f > 10 Hz;
- 6 dof damping;
- 16 external (error/reference) inputs.

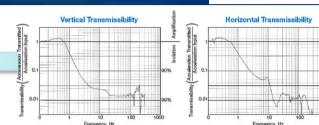
achievable mitigation











		gain legs (Fig. 4)	STACIS (*)	achievable damping	needed damping (Fig. 2, 3)
18 Hz	horizontal	55	60	3000	100
45 Hz	vertical	20	60	1200	100

- need: factor ~100;
- support alone good only for factor ~ 20 (vertical; horizontal ~ 60);
- additional damping needed;
- attainable with Stacis : > 1000.

Note: both support types are acceptable for Stacis.

Crimp

from STACIS Installation Manual :

The nominal unloaded height will be decreased by the static deflection and creep in the internal elastomer mount.

The static deflection is approximately 0.14" (3.5 mm) at full load, and the mount will creep.

200 μm in the first 100 hours, 50 μm more after 1,000 to 10,000 hours.

we need to foresee adjusting periods !

Crimp

First 100 hrs: = 4 days : 200 mm need to realign after one week

Next period <u>1000 --- 10.000 hrs</u> (~1.5 month to ~ 1.2 year):

- supposedly exponential decay: strong crimp in beginning, less at end.
- can speed up by pre-tension
- 50 μ m > retuning ~5 times,
 - external input to STACIS ? TMC does not like this...
 - Separate system possible
 - but active-on-active system usually is asking for problems
 - can optical alignment of INJ. cope with this?
- over period of 1.5 to 15 months

€€€

Only price indication, no formal offer;

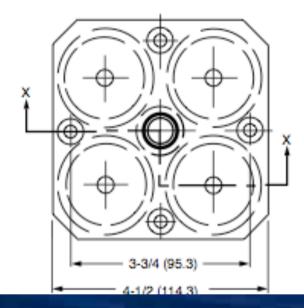
STACIS 3 system:	€ 42 000 ;
4 system:	€ 55 000 ;
Installation:	€ 4000;
Transport:	€ 1500;

Granite (2 blocks)	€	3 000;
"contingency"	€	;

VAT 20 %

TOTAL ~ € 65 000 (€ 75 000 for 4 Stacis)

Alternative: **Passive vibration cancellation**





• need solid support to counteract corrective movements;



Slide taken from: I. Fiori, VIR-0411B-09-1.ppt,

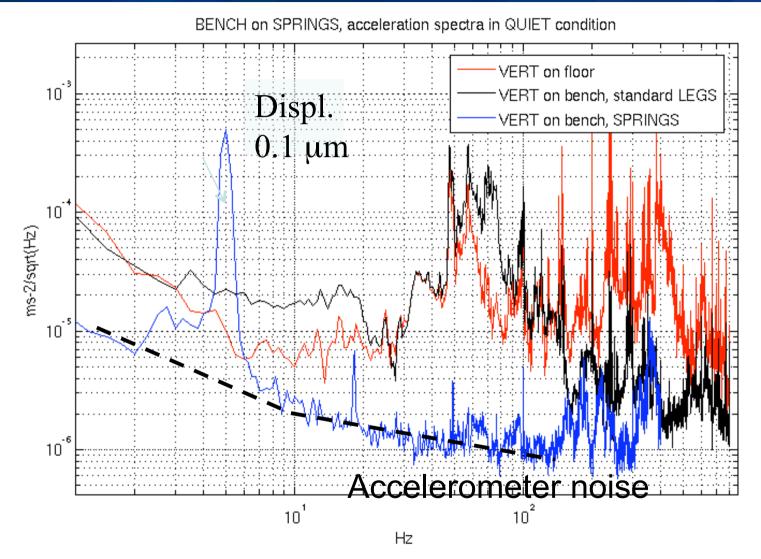
- Spares from AirCond. Mitigation works.
- Nominal frequency: 4-7Hz (vert. and hor.)



Springs

Acceleration FFT

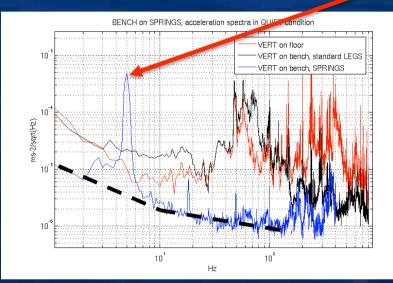
Slide taken from: I. Fiori, VIR-0411B-09-1.ppt,



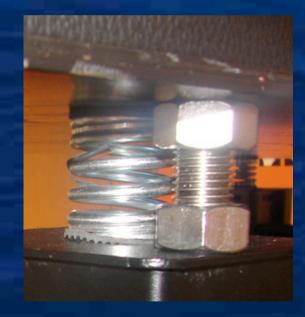
18



Acceleration FFT: strong resonance at intrinsic frequency



BUT . . . this is with a *normal* spring...

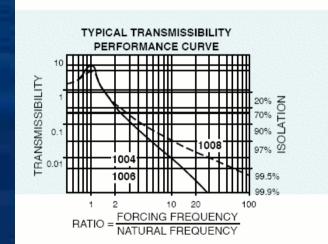


graphics taken from: I. Fiori, VIR-0411B-09-1.ppt,



What if one uses *damped* springs ?

graphics taken from: I. Fiori, VIR-0411B-09-1.ppt,



CHARACTERISTICS

Lateral to vertical stiffness approximately 1:1. Elastic Limit corresponds to a maximum load in compression of .042 oz. (1.2 g) and radially .007 oz. (0.2 g). Damping factor c/c_0 .15 to .20.



APPLICATIONS

- HEAVY LOADS
- COMPRESSORS
- PUMPS
- GRAIN VIBRATORS

MOUNTING Must be loaded vertically

Status

1) Ordered STACIS test setup

2) Ordered damped springs



Abbildung: einfache Ausführung mit Grundplatte

3) Ordered wedges for vertical adjustment

4) Will have full scale comparison between solutions

5) Decide after tests available

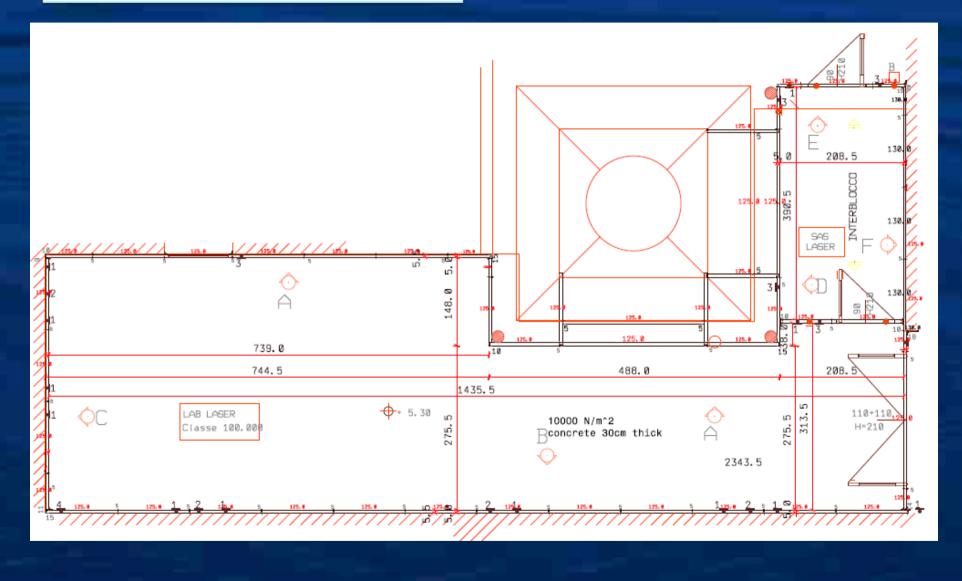


Installation procedure.

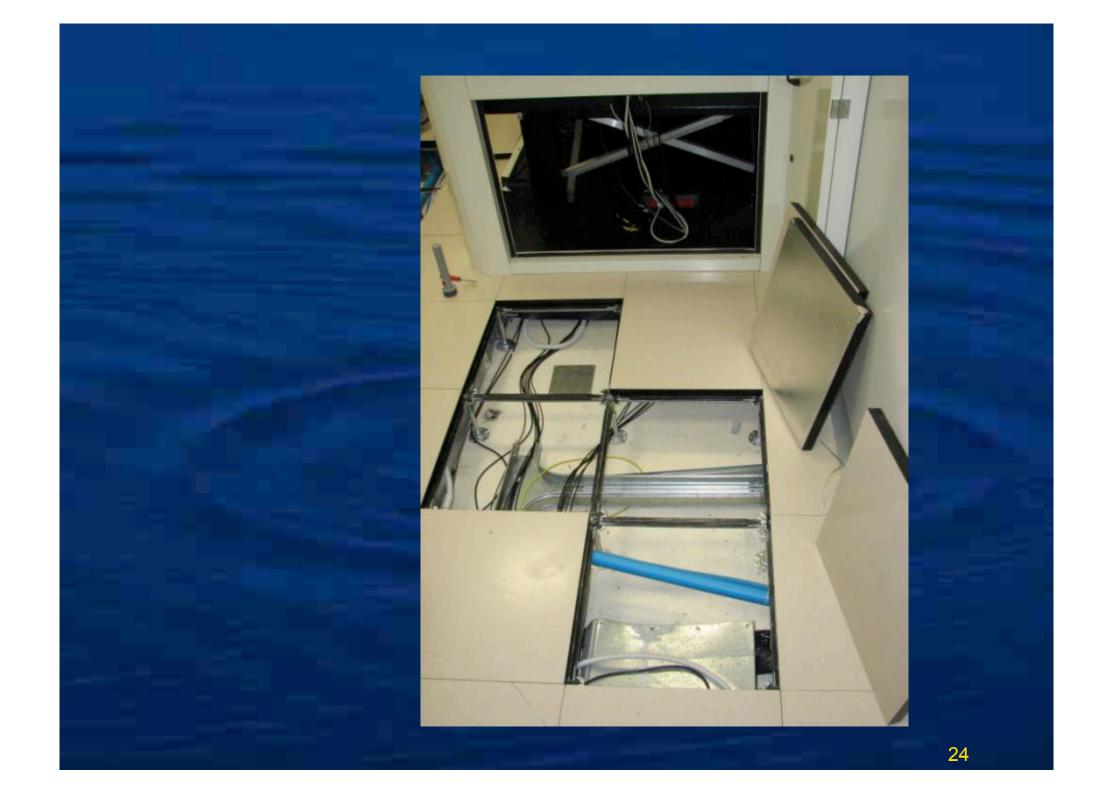
• Take over current bench position.

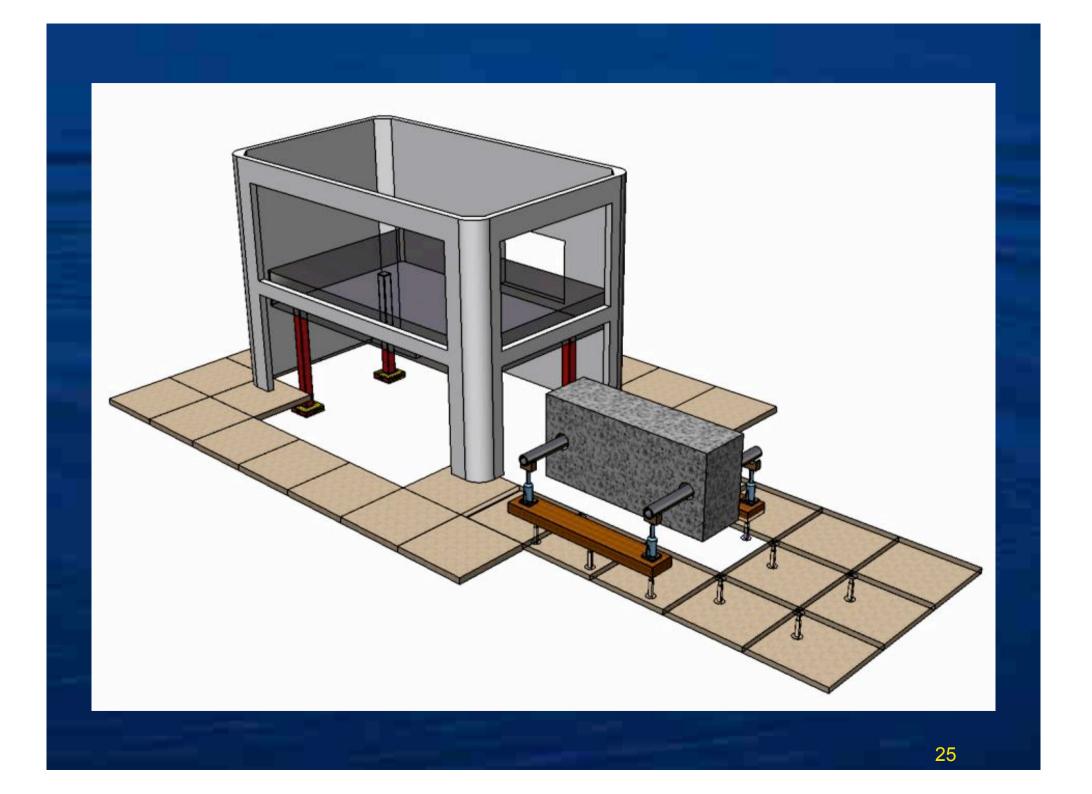
- use markers and reference points;
- control with theodolite system;
- install temporary legs.
- Protect optic equipment against dust.
- Fix cables.
- If using granite : (see the demo).
 - Remove the *raised floor*.
 - Install extra supports under access path.
 - Save the cables under the raised floor.
- Glue granite on to concrete floor.
 - With "Sikadur 31 HI-MOD gel" in a frame work.

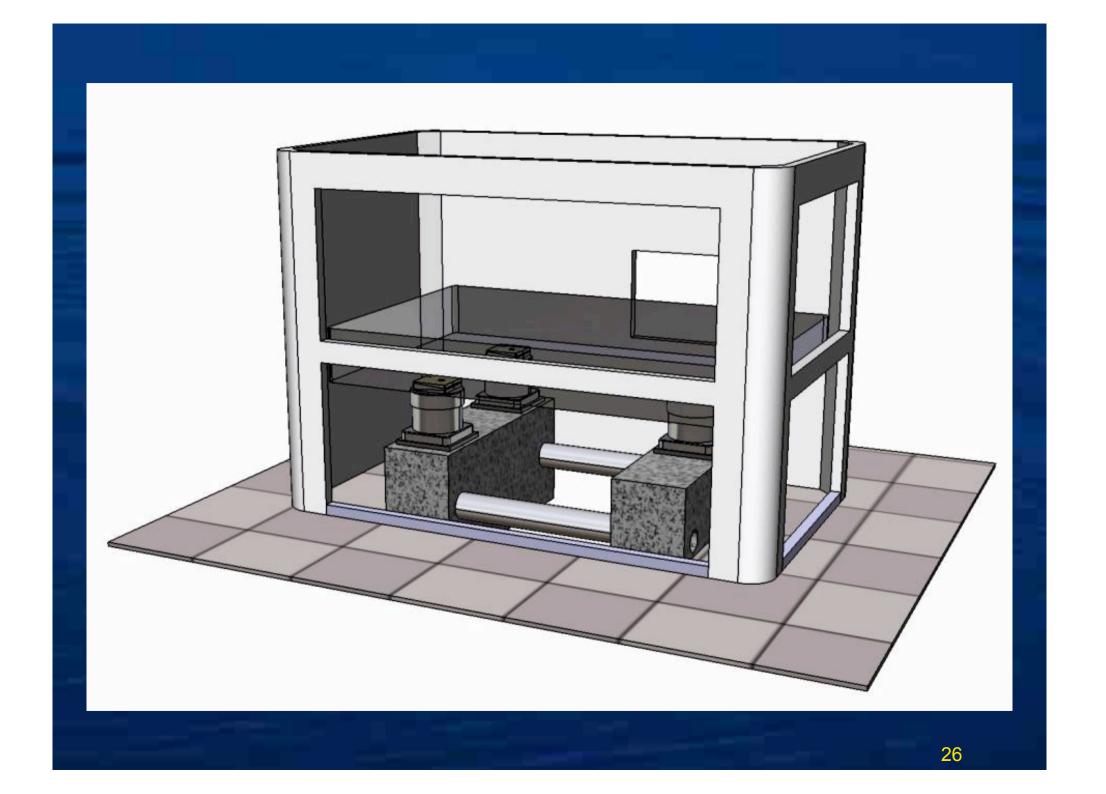
The laser lab (EIB location)



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Summary

- Seismic damping of EIB must be improved by factor ~ 100;
- better support than actual legs will improve situation;
- but still better damping needed;
- STACIS 2100 (by TCM) can provide this additional damping.
- alternative: damped springs with low eigenfrequency (~3 Hz)

• Support can be either

- metallic Tripod (easier to install)
- Creep can be a problem in beginning.
- Plans:
 - build a test case at Nikhef, for both STACIS and Springs;
 - if OK, install in January 2010 at Virgo EIB.

The End.

